## 6. Booster modules

### BM, BMB 4"

#### BM (model D), BMB (model A) 50/60 Hz

**Cable entry**

<table>
<thead>
<tr>
<th>Description</th>
<th>BM 4&quot; with MS4000</th>
<th>BMB 4&quot; with MS4000</th>
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<tbody>
<tr>
<td>Kit No</td>
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<td>96871605</td>
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<tr>
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**Wear parts**

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Pump type</th>
<th>Pump stages</th>
<th>BM, BMB 3A N / BM, BMB 5A N</th>
</tr>
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<tbody>
<tr>
<td>6</td>
<td>Upper bearing</td>
<td>11-15</td>
<td>1</td>
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<tr>
<td>7</td>
<td>Neck ring</td>
<td>15</td>
<td>24</td>
</tr>
<tr>
<td>85</td>
<td>Stop ring</td>
<td>2</td>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Pump type</th>
<th>Pump stages</th>
<th>BM, BMB 3A NE / BM, BMB 5A NE</th>
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<tbody>
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<td>7</td>
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<tr>
<td>85</td>
<td>Stop ring</td>
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<td>3</td>
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<table>
<thead>
<tr>
<th>Pos.</th>
<th>Pump type</th>
<th>Number of stages</th>
<th>BM, BMB 3A R, BM, BMB 5A R</th>
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<td>7</td>
<td>Neck ring</td>
<td>5</td>
<td>10</td>
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<tr>
<td>85</td>
<td>Stop ring</td>
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<td>2</td>
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<table>
<thead>
<tr>
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<th>Pump type</th>
<th>Number of stages</th>
<th>BM, BMB 8A R</th>
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<td>6</td>
<td>Upper bearing</td>
<td>5-10</td>
<td>1</td>
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<tr>
<td>7</td>
<td>Neck ring</td>
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<td>18</td>
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<tr>
<td>8</td>
<td>Bearing</td>
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## BM, BMB 6", 8"

### BM (models C and D), BMB (model A) 50/60 Hz

#### Cable entry

<table>
<thead>
<tr>
<th>Kit No</th>
<th>BM 6&quot; - MS 4000</th>
<th>BM 6&quot; - MS 4000</th>
<th>BM 6&quot; - MS 6000</th>
<th>BM 6&quot; - MS 6000</th>
<th>BM 8&quot; - MS 6000</th>
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<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
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#### Wear parts

**Description**

- BM 6" - MS 4000
- BM 6" - MS 6000
- BM 8" - MS 6000
- BMB 6" - MS 4000
- BMB 6" - MS 6000
- BMB 8" - MS 6000

**Kit No**

- 96871603
- 96871606
- 96871604
- 96871607
- 96871604
- 96871607

**Description/Kit No**

- 96421723
- 96421724
- 96421725
- 96440238
- 96440235
- 96440233
- 96440237
- 96440239

<table>
<thead>
<tr>
<th>Pos.</th>
<th>Pump type</th>
<th>BM, BMB 17 (6&quot;)</th>
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<tbody>
<tr>
<td></td>
<td>Version</td>
<td>S, NS, R</td>
</tr>
<tr>
<td></td>
<td>Kit No</td>
<td>NES</td>
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<tr>
<td>Pump stages</td>
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<td>-16</td>
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<tr>
<td>Description/Kit No</td>
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<table>
<thead>
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<th>BM, BMB 30</th>
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<tbody>
<tr>
<td></td>
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<td>NES</td>
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<td>Pump stages</td>
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<td>-16</td>
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<tr>
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<td>96440243</td>
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<table>
<thead>
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<th>BM, BMB 46</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Version</td>
<td>S, NS, R</td>
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<td>Kit No</td>
<td>NES</td>
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<tr>
<td>Pump stages</td>
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<td>-16</td>
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<tr>
<td>Description/Kit No</td>
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<tr>
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<td>Version</td>
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<tr>
<td></td>
<td>Kit No</td>
<td>NES</td>
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<tr>
<td>Pump stages</td>
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<td>-16</td>
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<tr>
<td>Description/Kit No</td>
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<td>96440372</td>
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**Wear parts**

### Pump type BM, BMB 17 (6")

- Pos. 7: Neck ring
  - Version: S, NS, R, NES
  - Description/Kit No: 96421723
  - Pump stages: -5, -16, -24, -40
  - Kit No: 96871603

- Pos. 8: Bearing
  - Version: S, NS, R
  - Description/Kit No: 96440235
  - Pump stages: -5, -16, -26, -40
  - Kit No: 96871604

- Pos. 8a: Spacing washer
  - Kit No: 96871607

- Pos. 72: Wear ring
  - Version: S, NS, R
  - Description/Kit No: 96440239
  - Pump stages: -5, -16, -26, -40
  - Kit No: 96871607

### Pump type BM, BMB 30

- Pos. 6: Upper bearing
  - Version: S, NS, R
  - Description/Kit No: 96440241
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871603

- Pos. 6b: Lower bearing
  - Kit No: 96871604

- Pos. 7: Neck ring
  - Version: S, NS, R
  - Description/Kit No: 96440243
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871605

- Pos. 8: Bearing
  - Version: S, NS, R
  - Description/Kit No: 96440245
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871607

- Pos. 8a: Spacing washer
  - Kit No: 96871608

- Pos. 8b: Stop ring
  - Kit No: 96871609

- Pos. 25: Neck ring retainer
  - Version: S, NS, R
  - Description/Kit No: 96440247
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871610

- Pos. 72: Wear ring
  - Version: S, NS, R
  - Description/Kit No: 96440247
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871611

### Pump type BM, BMB 46

- Pos. 6: Upper bearing
  - Version: S, NS, R
  - Description/Kit No: 96440249
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871603

- Pos. 6b: Lower bearing
  - Kit No: 96871604

- Pos. 7: Neck ring
  - Version: S, NS, R
  - Description/Kit No: 96440251
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871605

- Pos. 8: Bearing
  - Version: S, NS, R
  - Description/Kit No: 96440253
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871607

- Pos. 8a: Spacing washer
  - Kit No: 96871608

- Pos. 8b: Stop ring
  - Kit No: 96871609

- Pos. 11c: Nut for stop ring
  - Version: S, NS, R
  - Description/Kit No: 96440255
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871610

- Pos. 68: Lower neck ring
  - Version: S, NS, R
  - Description/Kit No: 96440255
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871611

- Pos. 72: Wear ring
  - Version: S, NS, R
  - Description/Kit No: 96440255
  - Pump stages: -5, -16, -27, -35
  - Kit No: 96871611

### Pump type BM, BMB 60

- Pos. 6: Upper bearing
  - Version: S, NS, R
  - Description/Kit No: 96440370
  - Pump stages: -5, -16, -22, -22
  - Kit No: 96871603

- Pos. 6b: Lower bearing
  - Kit No: 96871604

- Pos. 7: Neck ring
  - Version: S, NS, R
  - Description/Kit No: 96440372
  - Pump stages: -5, -16, -22, -22
  - Kit No: 96871605

- Pos. 8: Bearing
  - Version: S, NS, R
  - Description/Kit No: 96440374
  - Pump stages: -5, -16, -22, -22
  - Kit No: 96871607

- Pos. 8a: Spacing washer
  - Kit No: 96871608

- Pos. 8b: Stop ring
  - Kit No: 96871609

- Pos. 11c: Nut for stop ring
  - Version: S, NS, R
  - Description/Kit No: 96440376
  - Pump stages: -5, -16, -22, -22
  - Kit No: 96871610

- Pos. 68: Lower neck ring
  - Version: S, NS, R
  - Description/Kit No: 96440376
  - Pump stages: -5, -16, -22, -22
  - Kit No: 96871611

- Pos. 72: Wear ring
  - Version: S, NS, R
  - Description/Kit No: 96440376
  - Pump stages: -5, -16, -22, -22
  - Kit No: 96871611
## Service Kit Catalogue 2020
### BM (models C and D), BMB (model A) 50/60 Hz

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<th>Pump type</th>
<th>BM, BMB 77 (8&quot;)</th>
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<tr>
<td>6b</td>
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<td>11c</td>
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<td>9-14</td>
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<td>Pos.</td>
<td>O-ring</td>
</tr>
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<td>11c</td>
<td>1</td>
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<td>72</td>
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<td>1</td>
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<td>8</td>
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<td>6-9</td>
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<td>1</td>
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<td>8</td>
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BME, BMET, BMEX

50/60 Hz

Grease

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<tr>
<th>Description</th>
<th>Motor</th>
<th>Kit No</th>
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<tbody>
<tr>
<td>Grease Unirex 2N, 400 g cartridge</td>
<td>ABB</td>
<td>96616737</td>
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<tr>
<td>Grease Klüberquiet BQ 72-72, 400 g cartridge</td>
<td>VEM</td>
<td>96616736</td>
</tr>
<tr>
<td>Grease Unirex N3</td>
<td>Siemens</td>
<td>96741461</td>
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Pulley head complete

<table>
<thead>
<tr>
<th>Description</th>
<th>Kit No</th>
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<tbody>
<tr>
<td>7 grooves</td>
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<tr>
<td>9 grooves</td>
<td>96693979</td>
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</table>

Pulley head turbine, complete (BMET only)

<table>
<thead>
<tr>
<th>Description</th>
<th>Quantity</th>
<th>Kit No</th>
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</thead>
<tbody>
<tr>
<td>Pulley head turbine complete</td>
<td>1</td>
<td>96863885</td>
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Seal kit

<table>
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<th>Description/Kit No</th>
<th>BME</th>
<th>BMET</th>
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<tbody>
<tr>
<td>360a</td>
<td>Bearing</td>
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<td>3</td>
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<tr>
<td>361a</td>
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<td>365a</td>
<td>Axial bearing</td>
<td>154.5 x 3</td>
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<td>139.5 x 3</td>
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<td>Seal ring</td>
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<td>V-ring FKM 60 A</td>
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a. Position number is from the pump parts list.

Tools

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<tr>
<td>V-belt gauge</td>
<td>96575458</td>
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<td>Grease gun</td>
<td>96656481</td>
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## Wear parts

### BME, BMET 17

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<th>Pump stages</th>
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<th>Description</th>
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<tr>
<td>7</td>
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<td>10 20 30</td>
<td>-10</td>
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<tr>
<td>8</td>
<td>Bearing</td>
<td>9 19 29</td>
<td>-10</td>
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<td></td>
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<tr>
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<td>Spacing washer</td>
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<td>96604295</td>
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### BME, BMET 30

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<th>Pump type</th>
<th>N, NS, R versions</th>
<th>Pump stages</th>
<th>Kit No</th>
<th>Description</th>
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### BME, BMET 46

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### BME, BMET 60

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Wear parts